ADVANCED RV EPDM® ROOF SEALANT

1. PRODUCT NAME:
   Geocel ADVANCED RV EPDM® Roof Sealant

2. MANUFACTURER:
   Geocel Products Group
   A Business Unit of
   The Sherwin-Williams Company
   (“Geocel Products Group”)
   Cleveland, OH 44115
   Phone: (800) 348-7615
   Fax: (800) 348-7009
   www.GeocelUSA.com

3. PRODUCT DESCRIPTION:
   Geocel ADVANCED RV EPDM® Roof Sealant is a premium one-component, proprietary sealant designed for the recreational vehicle industry. This advanced technology results in a sealant that provides a long-term fix for RV EPDM roof repair without damaging or swelling the white EPDM membrane. Geocel ADVANCED RV Sealant has excellent expansion and contraction properties to withstand the joint movement and temperature changes associated with recreational vehicles. It will bond to many recreational vehicle materials, even damp surfaces.

   Product Benefits:
   ■ Will not harm or swell white EPDM membrane
   ■ Quickly withstands exposure to the elements
   ■ No additional adhesives or sealants needed on most substrates
   ■ Minimal shrinkage
   ■ UV resistant

   Basic Uses:
   Seals and repairs white EPDM roofing membranes and through-roof penetrations. Geocel ADVANCED RV Sealant can be troweled or gunned to form a seamless weather resistant membrane that will quickly withstands moisture and the damaging effects of UV exposure.

   Adheres To: White EPDM, primed TPO, primed PVC, metal, and other common building substrates

   Composition and Materials:
   Proprietary technology

   Grade: Gun grade consistency

   Primer: Not required on most surfaces. On TPO and PVC membrane applications, a primer is required. Geocel recommends using 45P® TPO & PVC Primer.

   Packaging: 10 fl. oz. cartridge

   Color: White

   Limitations:
   ■ Do not use on unprimed TPO or PVC membranes
   ■ Do not use on black EPDM
   ■ Do not use for potable water applications
   ■ For exterior use only

4. INSTALLATION:
   Surface Preparation: For best results, ensure surfaces are clean, dry, sound, and frost free. Priming is not required unless specified above.

   Elongation: 465%

   Tack Free: 100 minutes

   Cure: 1 day

   Application and Tooling: For best results, remove dust, dirt, and loose materials. For white EPDM repair,
extrude product to area to be sealed. Tool with a putty knife to extend product application 1" beyond repair area. Wipe off excess sealant with a disposable cloth. Use mineral spirits to clean tools. Follow manufacturer's instructions for safe use. For through-roof penetrations, apply a bead to area to be sealed.

Cleaning: Remove Geocel ADVANCED RV Sealant from gun and tools before it cures. This may be done by scraping and use of solvents such as MEK (lacquer thinner), xylene, toluol or chlorinated solvents. Follow manufacturer's instructions for safe use. Cured materials may be removed by cutting with sharp tools.

Storage Life: One year

Cautions: Use only with adequate ventilation. To avoid overexposure, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches, or dizziness, increase fresh air, or wear respiratory protection (NIOSH approved) or leave the area.

First Aid: In case of eye contact, flush thoroughly with large amounts of water. Get medical attention if irritation persists. If swallowed, call Poison Control Center, hospital emergency room, or physician immediately.

Warning: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. Harmful or fatal if swallowed. If swallowed, call a physician immediately. May be harmful if inhaled in an enclosed space. Use only in a well-ventilated area. Avoid prolonged skin contact. DO NOT TAKE INTERNALLY. KEEP OUT OF THE REACH OF CHILDREN.

8. TECHNICAL SERVICES:
Geocel Products Group representatives throughout the U.S. are available to provide technical assistance. Geocel Products Group's in-house technical staff and laboratory facilities are equipped to respond to specific requests for further information and/or applications testing.

THEORETICAL YIELD
Per 10 fl. oz. Cartridge
Joint Size Linear Feet
1/4" x 1/4" 24.1
1/4" x 3/8" 16.0
1/4" x 1/2" 12.0
1/2" x 3/8" 8.4
1/2" x 1/2" 6.0
3/4" x 1/2" 4.0

For additional product information, refer to the product spec sheet located at www.GeocelUSA.com.
Over the years of running a mobile RV repair service, having a dedicated place to access service manuals for all the different appliances and components found on RVs was something that I always had a desire to create.

I hope this resource makes your RV repairs easier, as it has mine, but please be careful and follow proper safety practices when attempting to repair your own RV.

If in doubt, please consult with a professional RV technician!

All service manuals provided on www.myrvworks.com are believed to be released for distribution and/or in the public domain.