

# Replacement Parts/Kits

## Electric Brake Magnets

Brake Size	Magnet Kit Number (one magnet per kit)	Wire Color	Nut Torque (Ft. Lbs.) Brake Mounting
7" x 1¼"	K71-057-00	White	45-70
10" x 1½"	K71-104-00	Green	45-70
10" x 2¼"	K71-104-00	Green	45-70
10" x 2½"	K71-125-00 (4.4K)	Black	45-70
12" x 2"	K71-105-00	White	25-50
12" x 2"	K71-125-00 (7K)	Black	25-50
12¼" x 2½"	K71-441-00	Red	55-80
12¼" x 3⅜"	K71-375-00	White	55-80

## Seal Replacement Reference

Brake Size	Hub Size	Standard	Seal Part No.	
			E-Z Lube®	Oil
7" x 1¼"	4 or 5 Bolt	K71-301-00	K71-301-00	N/A
10" x 1½"	5 Bolt	K71-302-00	K71-302-00	N/A
10" x 2¼"	4, 5 or 6 Bolt	K71-303-00	K71-303-00	N/A
12" x 2"***	5 Bolt Demount; 6 or 8 Bolt	K71-305-00	K71-305-00	K71-386-00
12¼" x 2½"	8 Bolt	K71-305-00	K71-305-00	K71-386-00
12¼" x 3⅜"	8 Bolt	K71-305-00	K71-305-00	K71-386-00

\*\* 2.12" diameter seal journal prior to 10/97

2.25" diameter seal journal after 10/97

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## Brake Shoe Replacement Kits

### Shoe and Lining Replacement (1 Brake)

Brake Size	Electric	Hydraulic
7" x 1¼" (2.2K)	K71-045-00	N/A
7" x 1¾" (2.5K)	N/A	K71-466-00
10" x 1½" (3.0K) Nev-R-Adjust® (3.0K)	K71-046-00 K71-701-00 <sub>LH</sub> K71-702-00 <sub>RH</sub>	N/A N/A
10" x 2¼" (3.5K) Nev-R-Adjust® (3.5K) Free Backing (3.5K) Corrosion Resistant (3.5K) 4.4K Nev-R-Adjust® (4.4K)	K71-047-00 K71-681-00 <sub>LH</sub> K71-682-00 <sub>RH</sub> N/A N/A K71-672-00 K71-698-00 <sub>LH</sub> K71-699-00 <sub>RH</sub>	K71-267-00 N/A K71-393-00 K71-423-00 N/A N/A
12" x 2" (5.2K) 6K Nev-R-Adjust® (6 & 7K) 7K Free Backing (7K) Corrosion Resistant (7K)	K71-127-00 K71-127-00 K71-675-00 <sub>LH</sub> K71-676-00 <sub>RH</sub> K71-127-00 N/A N/A	K71-268-00 N/A N/A K71-269-00 <sub>LH</sub> K71-270-00 <sub>RH</sub> K71-394-00 <sub>LH</sub> K71-395-00 <sub>RH</sub> K71-427-00 <sub>LH</sub> K71-428-00 <sub>RH</sub>
12¼" x 2½" (7.2K) (after May of 2000) Service Parts Only (7.2K) (before May of 2000)	K71-497-00 <sub>LH</sub> K71-496-00 <sub>RH</sub> K71-410-00	N/A N/A
12¼" x 3⅝" (8K) Corrosion Resistant (8K)	K71-499-00 <sub>LH</sub> K71-498-00 <sub>RH</sub> N/A	K71-165-00 <sub>LH</sub> K71-166-00 <sub>RH</sub> K71-437-00 <sub>LH</sub> K71-438-00 <sub>RH</sub>
12¼" x 3⅝" (8K) (stamped backing plate before April 2000)	K71-049-00 <sub>LH</sub> K71-050-00 <sub>RH</sub>	K71-165-00 <sub>LH</sub> K71-166-00 <sub>RH</sub>
3.5K Disc	N/A	K71-623-00 (1 axle set)
6.0K Disc	N/A	K71-629-00 (1 axle set)
7.0K Disc	N/A	K71-629-00 (1 axle set)
8.0K Disc	N/A	K71-629-00 (1 axle set)

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# Bearing Replacement Chart

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Brake Size	Hub Size	Bearings	Dexter Kit Number	Industry Part # Cup/Cone	Axle Capacity
7" x 1¼"	4 or 5 Bolt	Inner Outer	K71-306-00 K71-306-00	L44610/L44649 L44610/L44649	2K
10" x 1½"	4 or 5 Bolt	Inner Outer	K71-307-00 K71-306-00	LM67010/LM67048 L44610/L44649	2.8K
10" x 1½"	5 Bolt	Inner Outer	K71-307-00 K71-306-00	LM67010/LM67048 L44610/L44649	3K
10" x 2¼"	4, 5, or 6 Bolt	Inner Outer	K71-390-00 K71-306-00	L68111/L68149 L44610/L44649	3.5K 4K (10F)
10" x 2¼"	6 Bolt	Inner Outer	K71-390-00 K71-307-00	L68111/L68149 LM67010/LM67048	4.4K
12" x 2"	6 Bolt	Inner Outer	K71-308-00 K71-307-00	25520/25580 LM67010/LM67048	5.2K
12" x 2"	5 Bolt Demount	Inner Outer	K71-308-00 K71-309-00	25520/25580 15245/15123	7K
12" x 2**	6 Bolt	Inner Outer	K71-308-00 K71-309-00	25520/25580 15245/15123	6K
12" x 2"	8 Bolt	Inner Outer	K71-308-00 K71-310-00	25520/25580 14276/14125A	6K, 7K
12¼" x 2½"	8 Bolt	Inner Outer	K71-308-00 K71-405-00	25520/25580 02420/02475	7.2K
12¼" x 3⅝"	8 Bolt	Inner Outer	K71-308-00 K71-415-00	25520/25580 02420/02475	8K

\* special application



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Over the years of running a mobile RV repair service, having a dedicated place to access service manuals for all the different appliances and components found on RVs was something that I always had a desire to create.

I hope this resource makes your RV repairs easier, as it has mine, but please be careful and follow proper safety practices when attempting to repair your own RV.

If in doubt, please consult with a professional RV technician!



DARREN KOEPP - OWNER, MY RV WORKS, INC.

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