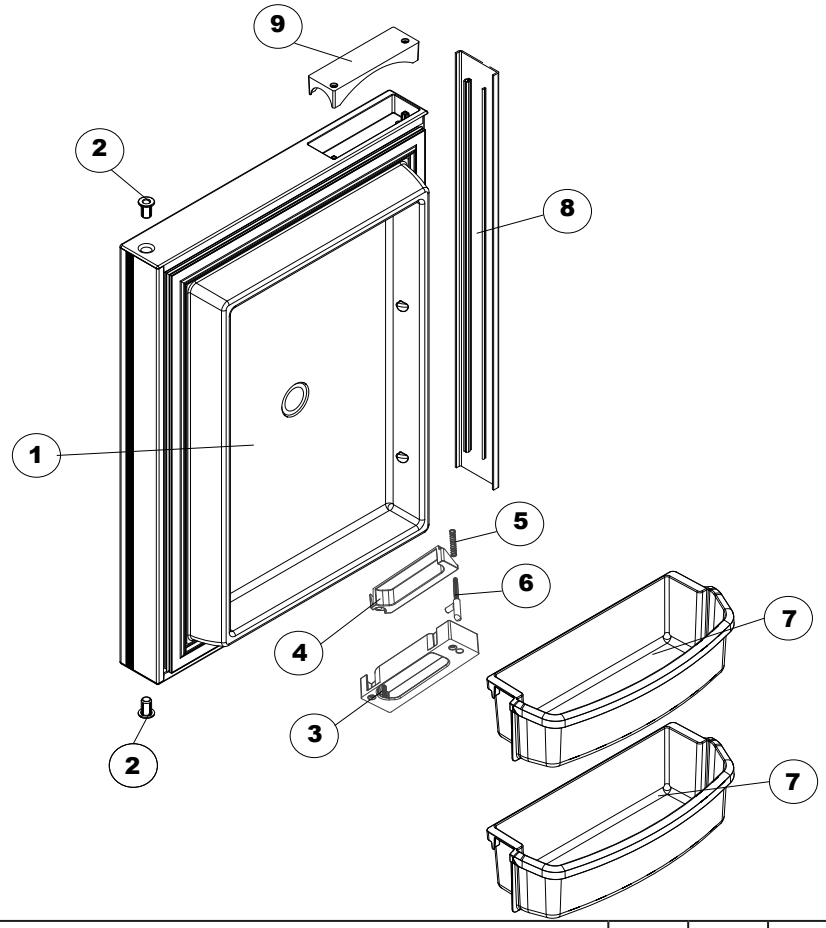
PARTS LIST
2118 SERIES

MODELS

2118	2118IMSS
2118IM	2118IMSSD
2118BK	2118IMD
2118IMBK	
2118IMBKD	
2118SS	

PART NO.637110
NORCOLD 7/13/2016

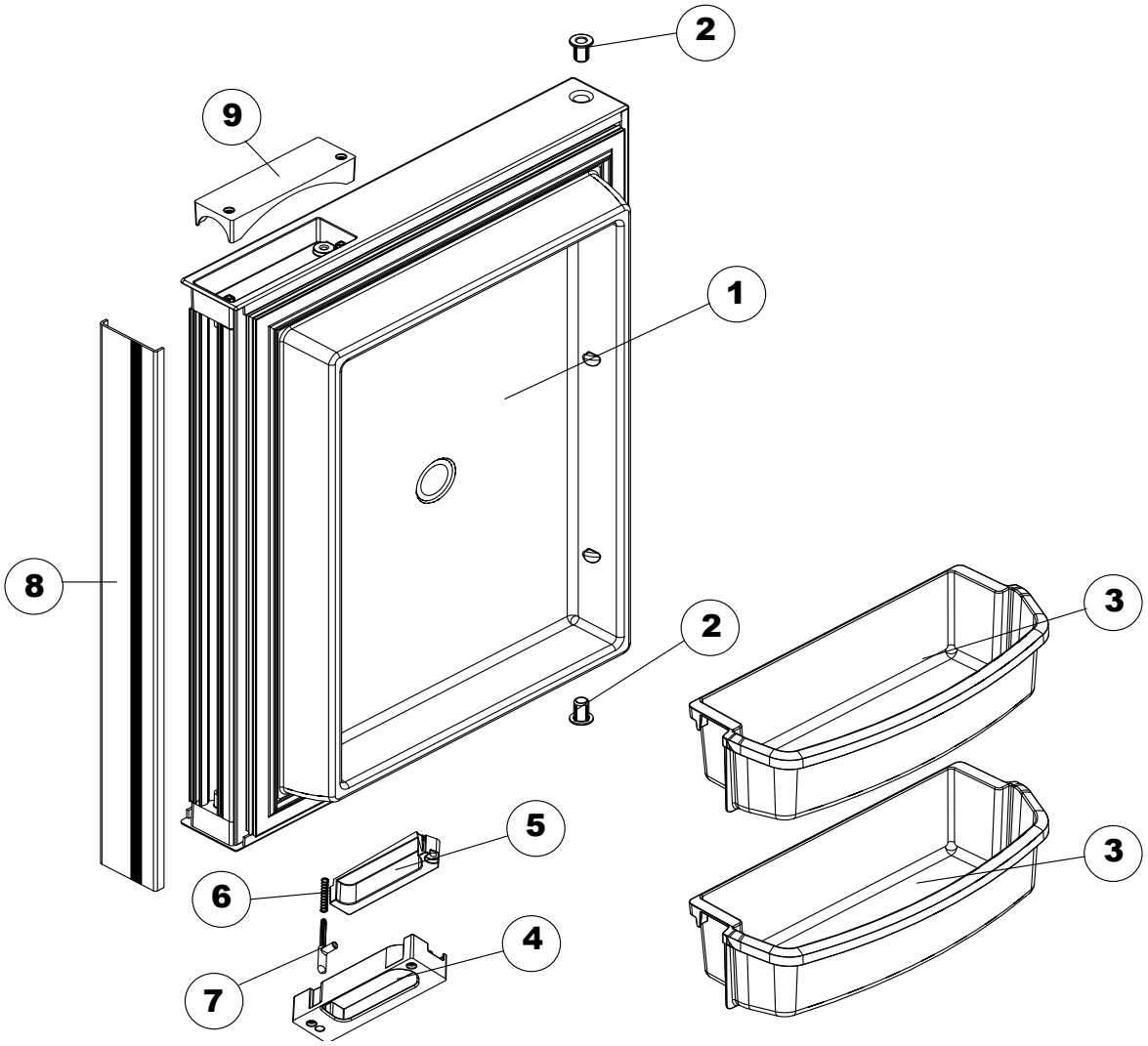
DOOR - UPPER RH - 2118 SERIES



NO.	PART #	DESCRIPTION	2118 2118IM	2118IMD	2118BK 2118IMBK	2118IMBKD	2118SS 2118IMSS	2118IMSSD
1	630245	KIT-SERV-DOOR-ASSY-UR	X	X				
	632750	KIT-SERV-DOOR-ASSY-UR-BK			X	X		
	637192	KIT-SERV-DOOR-ASSY-UR-SS					X	X
	638464	KIT-SERV-DOOR-ASSY-UR-430SS (USE SN 23447953 AND ABOVE)					X	X
2	627744	HINGE BUSHING-PANEL DOORS	X	X				
3	627712	DOOR HANDLE HOUSING-UPPER RH/LOWER LH	X	X	X	X	X	X
4	628017	DOOR HANDLE-UPPER RH/LOWER LH	X	X	X	X	X	X
5	627805	SPRING-COMPRESSION	X	X	X	X	X	X
6	628616	DOOR HANDLE LATCH PIN-UPPER RH/LOWER LH	X	X	X	X	X	X
7	636747	BIN-DOOR SHELF/SMALL	X	X	X	X	X	X
8	627423	PANEL RETAINER-UPPER	X	X				
9	627871	COVER-HANDLE POCKET-UPPER RH	X	X	X	X	X	X

NOTE: DOOR LINERS ASSEMBLIES ARE NOT SHIPPED WITH DOOR BINS.

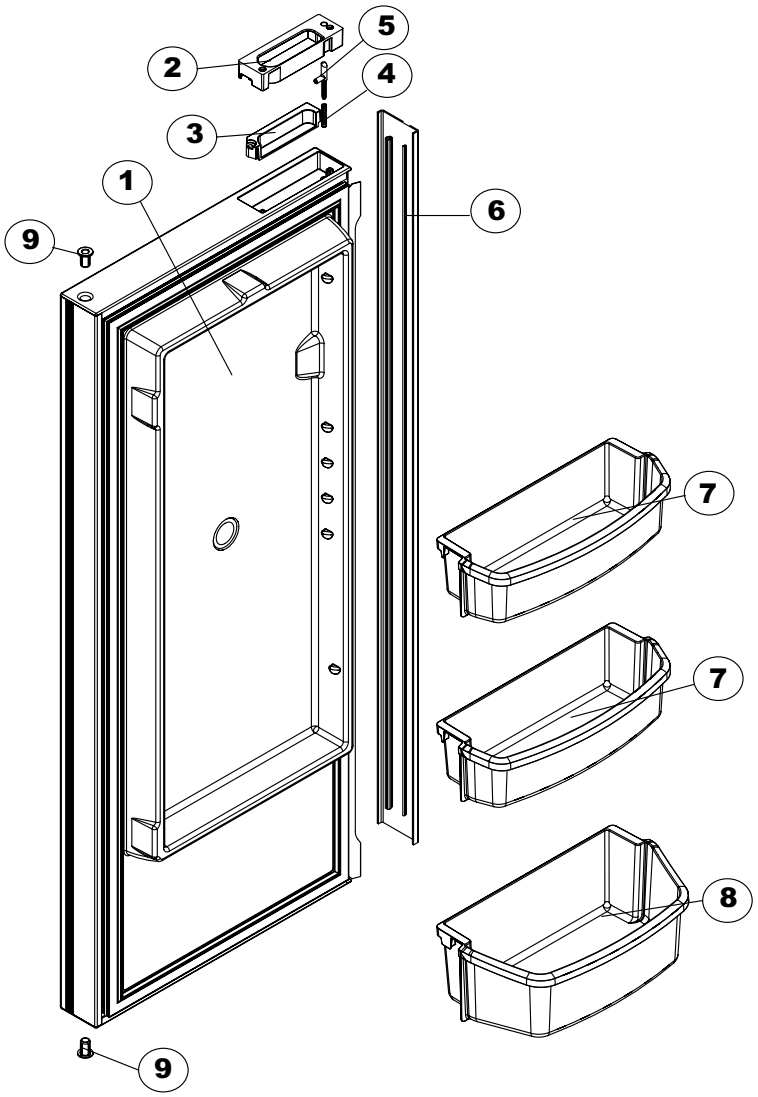
DOOR - UPPER LH - 2118 SERIES



NO.	PART #	DESCRIPTION	2118 2118IM	2118IMD	2118BK 2118IMBK	2118IMBKD	2118SS 2118IMSS	2118IMSSD
1	630244	KIT-SERV-DOOR-ASSY-UL	X	X				
	632752	KIT-SERV-DOOR-ASSY-UL-BK			X	X		
	637193	KIT-SERV-DOOR-ASSY-UL-SS					X	X
	638465	KIT-SERV-DOOR-ASSY-UL-430SS (USE SN 23447953 AND ABOVE)					X	X
2	627744	HINGE BUSHING-PANEL DOORS	X	X				
3	636747	BIN-DOOR SHELF/SMALL	X	X	X	X	X	X
4	627713	DOOR HANDLE HOUSING-UPPER LH/LOWER RH	X	X	X	X	X	X
5	628018	DOOR HANDLE-UPPER LH/LOWER RH	X	X	X	X	X	X
6	627805	SPRING-COMPRESSION	X	X	X	X	X	X
7	628615	DOOR HANDLE LATCH PIN-UPPER LH/LOWER RH	X	X	X	X	X	X
8	627423	PANEL RETAINER-UPPER	X	X				
9	627870	COVER-HANDLE POCKET-UPPER LH	X	X	X	X	X	X

NOTE: DOOR LINERS ASSEMBLIES ARE NOT SHIPPED WITH DOOR BINS.

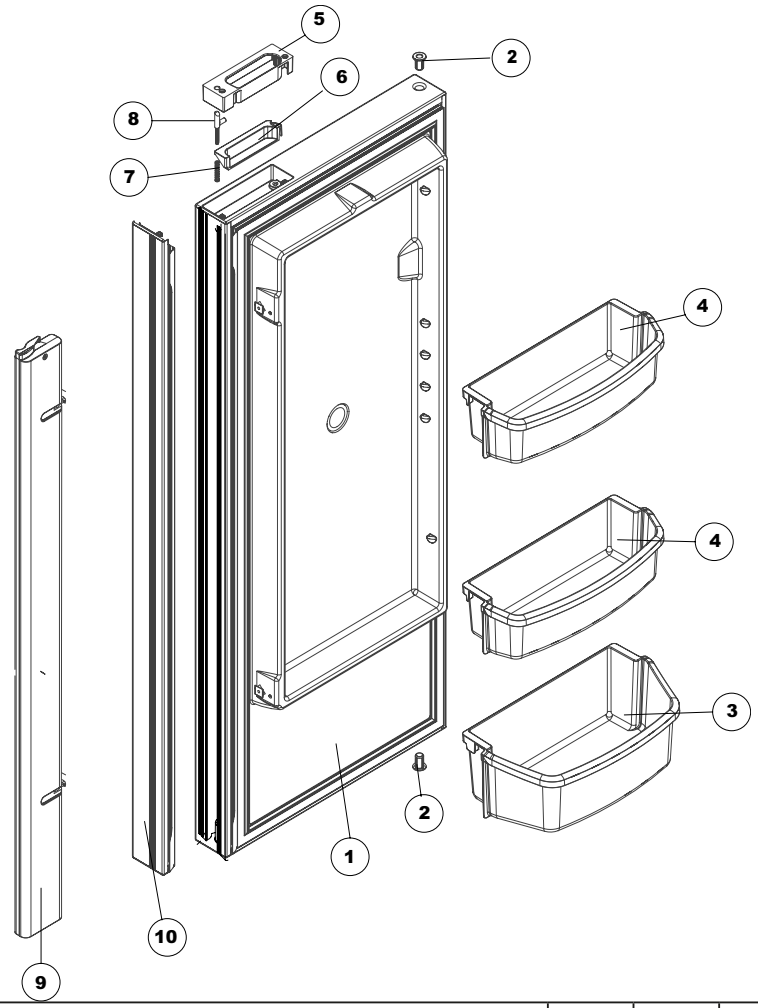
DOOR - LOWER RH - 2118 SERIES



NO.	PART #	DESCRIPTION	2118 2118IM	2118IMD	2118BK 2118IMBK	2118IMBKD	2118SS 2118IMSS	2118IMSSD
1	630247	KITT-SERV-DOOR-ASSY-LR	X	X				
	632754	KIT-SERV-DOOR-ASSY-LR-BLK			X	X		
	637194	KIT-SERV-DOOR-ASSY-LR-SS					X	X
	638468	KIT-SERV-DOOR-ASSY-LR-430SS (USE SN 23447953 AND ABOVE)					X	X
2	627713	DOOR HANDLE HOUSING-UPPER LH/LOWER RH	X	X	X	X	X	X
3	628018	DOOR HANDLE-UPPER LH/LOWER RH	X	X	X	X	X	X
4	627805	SPRING-COMPRESSION	X	X	X	X	X	X
5	628615	DOOR HANDLE LATCH PIN-UPPER LH/LOWER RH	X	X	X	X	X	X
6	627424	PANEL RETAINER-LOWER	X	X				
7	636747	BIN-DOOR SHELF/SMALL	X	X	X	X	X	X
8	636748	BIN-DOOR SHELF/GALLON	X	X	X	X	X	X
9	627744	HINGE BUSHING-PANEL DOORS	X	X				

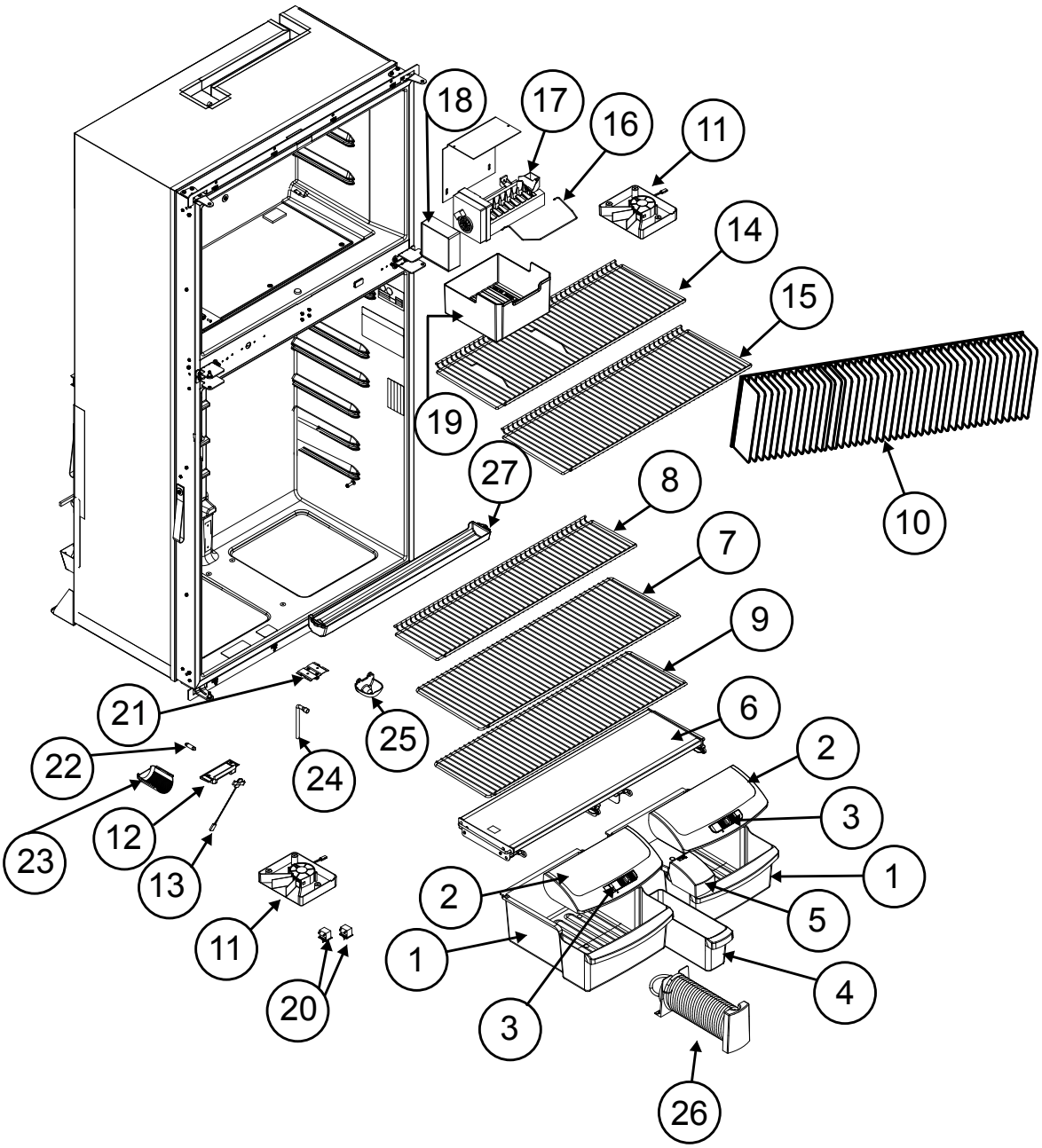
NOTE: DOOR LINERS ASSEMBLIES ARE NOT SHIPPED WITH DOOR BINS.

DOOR - LOWER LH - 2118 SERIES



NO.	PART #	DESCRIPTION	2118 2118IM	2118IMD	2118BK 2118IMBK	2118IMBKD	2118SS 2118IMSS	2118IMSSD
1	630246	KIT-SERV-DOOR-ASSY-LL	X					
	630248	KIT-SERV-DOOR-ASSY-LL-DISP		X				
	632757	KIT-SERV-DOOR-ASSY-LL-BK			X			
	632758	KIT-SERV-DOOR-ASSY-DISP-BK				X		
	637195	KIT-SERV-DOOR-ASSY-LL-SS					X	
	637196	KIT-SERV-DOOR-ASSY-LL-DISP-SS						X
	638469	KIT-SERV-DOOR-ASSY-LL-430SS (USE SN 23447953 AND ABOVE)					X	
	638471	KIT-SERV-DOOR-ASSY-LL-DISP-430SS (USE SN 23447953 AND ABOVE)						X
2	627744	HINGE BUSHING-PANEL DOORS	X	X				
3	636748	BIN-DOOR SHELF/GALLON	X	X	X	X	X	X
4	636747	BIN-DOOR SHELF/SMALL	X	X	X	X	X	X
5	627712	DOOR HANDLE HOUSING-UPPER RH/LOWER LH	X	X	X	X	X	X
6	628017	DOOR HANDLE-UPPER RH/LOWER LH	X	X	X	X	X	X
7	627805	SPRING-COMPRESSION	X	X	X	X	X	X
8	628616	DOOR HANDLE LATCH PIN-UPPER RH/LOWER LH	X	X	X	X	X	X

CABINET ASSEMBLY - FRONT VIEW (INTERIOR PARTS) - 2118 SERIES



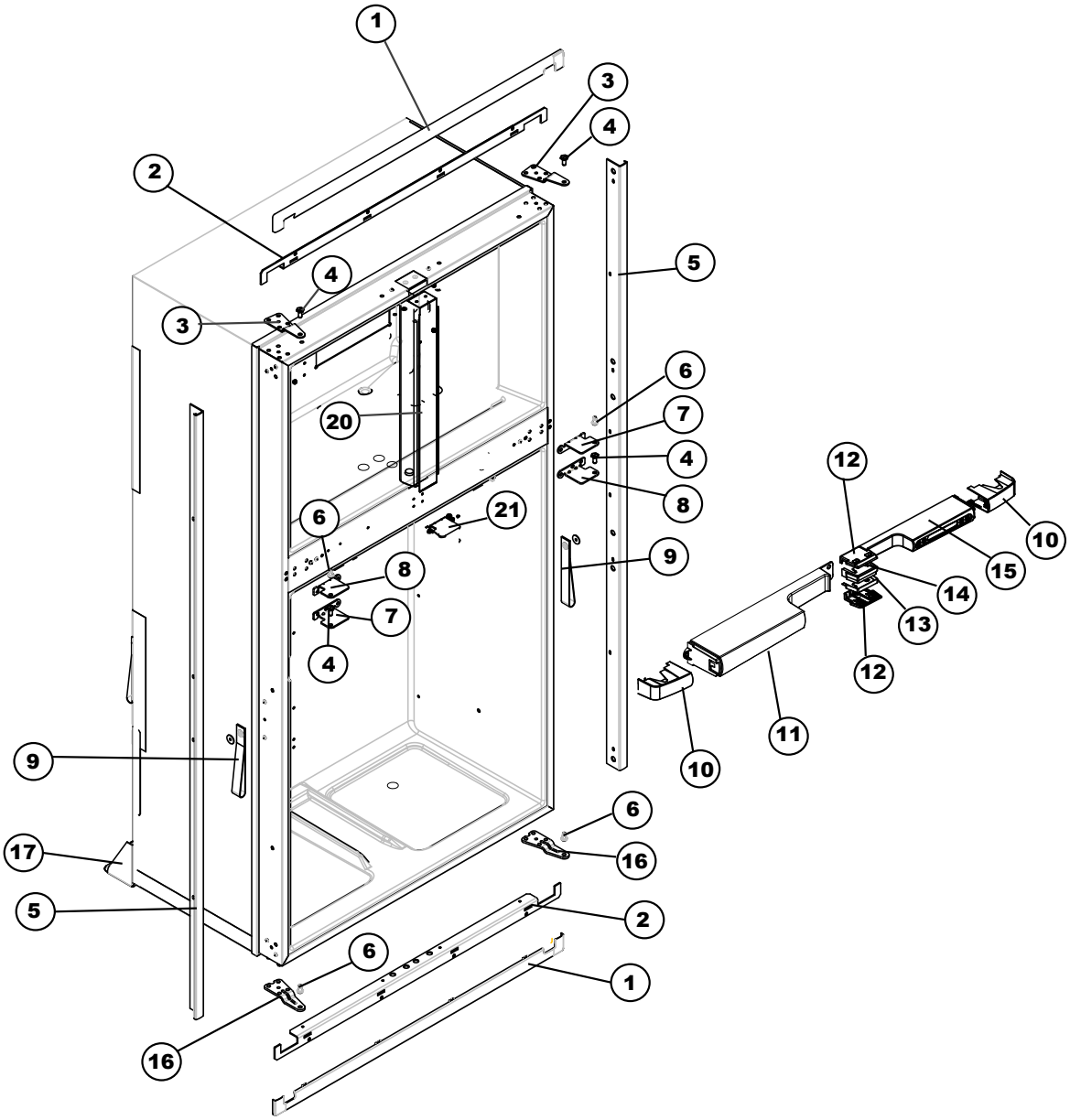
CABINET ASSEMBLY - FRONT VIEW (INTERIOR PARTS)- 2118 SERIES

NO.	PART #	DESCRIPTION	NON DISPENSER (IM)	WITH DISPENSER (IMD)
1	627866	CRISPER	X	X
2	627868	CRISPER LID-FLIP TOP	X	X
3	628829	VENT-CRISPER LID	X	X
4	636910	BIN-BEVERAGE CAN	X	X
5	636911	COVER-BEVERAGE BIN	X	X
6	636775	CRISPER COVER ASSY-GLASS SHELF	X	X
NS	629473	SPACER-NYLON/CRISPER COVER ASSY	X	X
7	636689	MIDDLE SHELF- WIRE	X	X
8	636688	TOP SHELF- WIRE	X	X
9	636690	FULL SHELF- WIRE	X	X
10	637363	FIN ASSY-FRESH FOOD	X	X
11	636824	BLOWER ASSY (1 IN FREEZER, 1 IN FRESH FOOD COMPARTMENT)	X	X
12	628076	GUIDE BLOCK	X	X
13	620528	THERMISTOR-CONDENSER	X	X
14	636850	Wire-SHELF FREEZER WITH HUMP - UPPER	X	X
15	636742	WIRE-SHELF FREEZER WITH/OUT HUMP - UPPER	X	X
NS	636861	RETAINER SHELF	X	X
NS	633734	CLIP-THERMISTER MOUNTING/FIN	X	X
16	61656922	SHUT OFF ARM/IM	X	X
17	633324	KIT-ICE MAKER	X	X
18	61656822	COVER-FRONT/ICE MAKER	X	X
NS	637146	KIT-SERVICE-HEATER TUBE	X	X
19	619007	BIN-ICE/CRISPER/CLEAR/WDL/SDL	X	X
20	623918	SWITCH-LIGHT	X	X
NS	623121	CLAMP 3/8”	X	X
21	61629722	LAMP BRACKET ASSY	X	X
22	632545	LAMP-DC LIGHT BULB	X	X
23	621827	COVER-LAMP BRACKET	X	X
24	636980	DRIP HOSE	X	X
25	632028	DRIP CUP CABINET	X	X
26	636932	DISPENSER REEL ASSY		X
NS	629413	WIRE-JUMPER/LAMP (NOT SHOWN)	X	X
27	618774	Drip Tray	X	X
NS	637962	CONDENSATION KIT	X	X
NS	637948	FLEXIBLE SHINGLE (SN 22182704 AND ABOVE)	X	X

NS - NOT SHOWN

CONTINUED ON PAGE 8

CABINET ASSEMBLY - FRONT VIEW (EXTERIOR PARTS) - 2118 SERIES



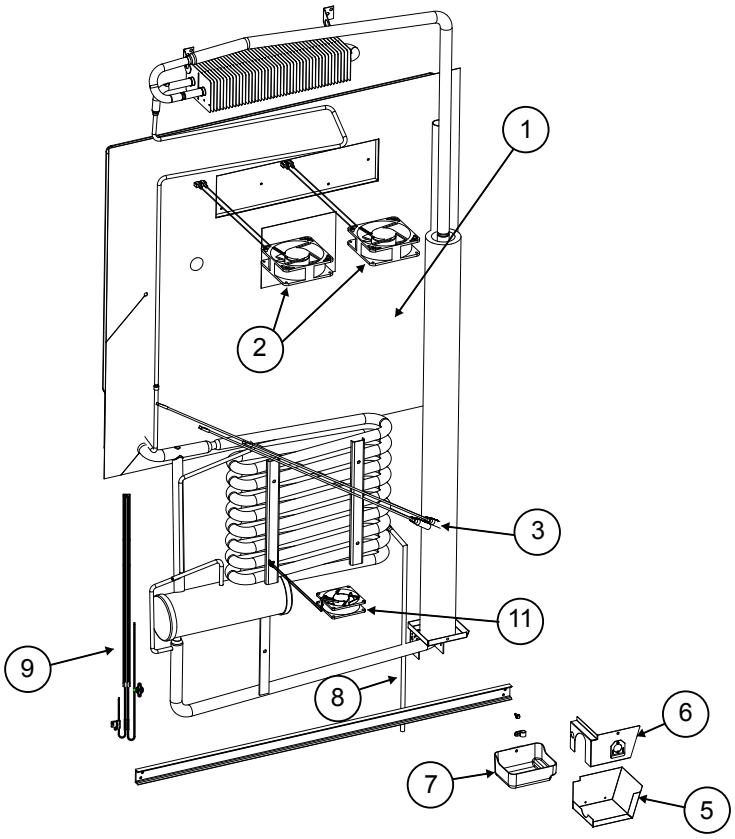
CABINET ASSEMBLY - FRONT VIEW (EXTERIOR PARTS) - 2118 SERIES

NO.	PART #	DESCRIPTION	NON DISPENSER (IM)	WITH DISPENSER (IMD)
1	627852	TRIM PIECE-TOP/BOTTOM/SET	X	X
2	630363	BRACKET FOAM ASSY-TOP/BOTTOM MOUNTING	X	X
3	627736	HINGE-UPPER	X	X
4	627778	HINGE PIN-UPPER	X	X
5	630362	TRIM PIECE FOAM TAPE ASSY-CABINET/SIDE	X	X
6	627777	HINGE PIN-LOWER	X	X
7	627739	HINGE-CENTER-UPPER RH/LOWER LH	X	X
8	627738	HINGE-CENTER-UPPER LH/LOWER RH	X	X
9	628818	STRAP ASSY-CABINET HANDLING	X	X
10	628579	COVER-HINGE-SNAP ON	X	X
NS	628565	HOUSING-DISPENSER		X
11	628568	CONTROL BOX-DUMMY (NOT SHOWN)	X	
12	628577	STRIKE PLATE	X	X
13	628576	COVER-STRIKE PLATE/BOTTOM	X	X
14	628575	COVER-STRIKE PLATE/TOP	X	X
15	636751	CONTROL ASSY-OPTICAL/2118 SERIES (Use 637081)	X	X
	637081	Kit Optical Control	X	X
16	627740	HINGE-BOTTOM	X	X
17	627849	BRACE-BACK (USE 637591)	X	X
	637591	BRACE-BACK	X	X
NS	637109	NSC SYSTEM PACK-2118 SERIES	X	X
19	628047	DIVIDER ASSY-FREEZER-VERTICAL	X	X
20	628076	GUIDE BLOCK-FLAPPER/2118	X	X
NS	627752	RAIL-BOTTOM SUPPORT (NOT SHOWN)(USE 637586)	X	X
	637586	RAIL-BOTTOM SUPPORT (NOT SHOWN)	X	X

NS - NOT SHOWN

No longer Available

COOLING UNIT AREA - REAR VIEW - 2118 SERIES

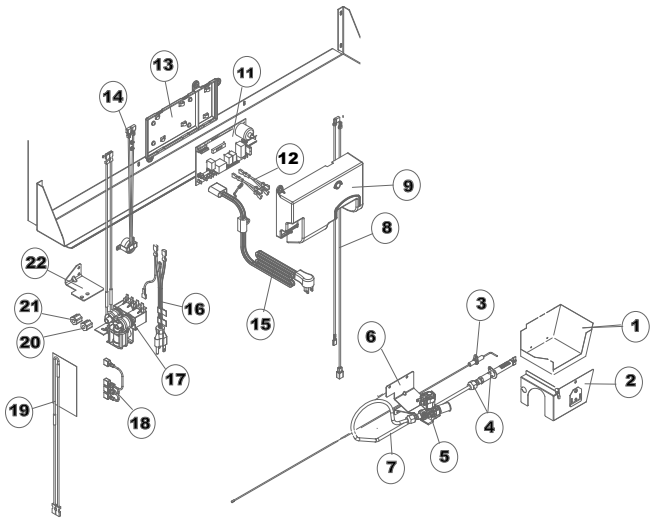


NO.	PART #	DESCRIPTION	NON DISPENSER (IM)	WITH DISPENSER (IMD)
1	637080	KIT-SERVICE SYSTEM PACK 2118	X	X
2	628685	FAN-EXTERNAL DC/HIGH VELOCITY (USE SN 23747529 AND BELOW)	X	X
	636441	FAN -EXTERNAL DC (USE SN 23747530 AND ABOVE)	X	X
	637154	KIT-UPPER FAN REPLACEMENT	X	X
NS	628747	BRACKET-DC FAN	X	X
3	630811	HEATER	X	X
	637136	KIT-HEATER REPLACEMENT	X	X
NS	630280	KIT-TEMPERATURE SWITCH CANISTER ASSEMBLY	X	X
NS	637360	TEMPERATURE MONITOR CONTROL KIT	X	X
5	636863	BASE-BURNER BOX (USE 637156)	X	X
	637156	KIT- BURNER BOX BASE REPLACEMENT	X	X
6	637158	KIT-COVER ASSY-BURNER BOX	X	X
7	629490	DRIP CUP-REAR/CABINET	X	X
8	637150	DRAIN HOSE KIT	X	X
9	634913	COLD WEATHER KIT	X	X
NS	637124	BAFFLE/WIRE ASSY	X	X
11	637088	FAN ASSY (USE 637283)	X	X
	637283	KIT FAN REPLACEMENT	X	X

NS - NOT SHOWN

No Longer Available

CONTROL PARTS - REAR VIEW - 2118 SERIES

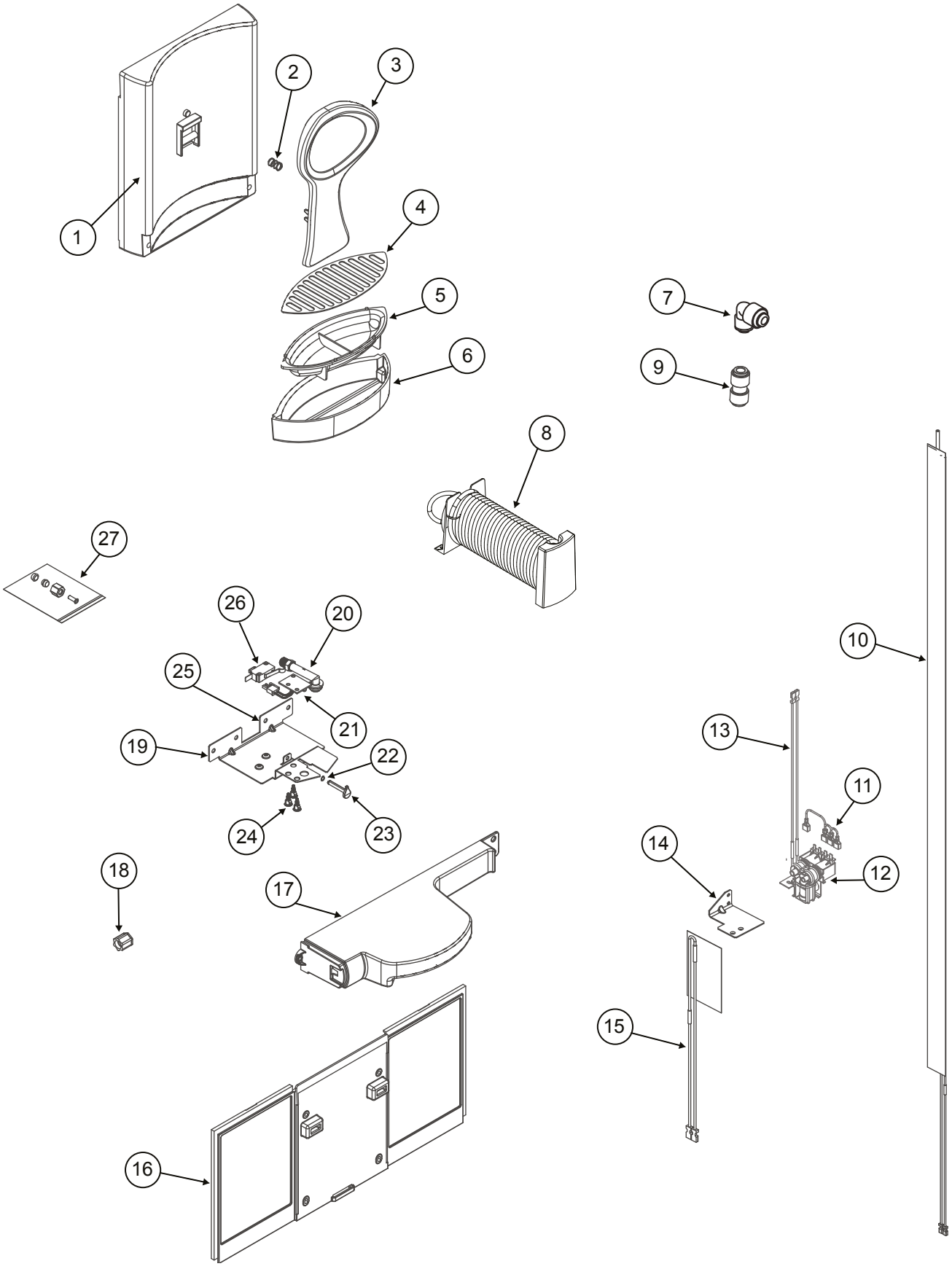


NO.	PART #	DESCRIPTION	NON DISPENSER (IM)	WITH DISPENSER (IMD)
1	636863	BASE-BURNER BOX (USE 637182)	X	X
	637182	BURNER BOX BRACKET ASSY	X	X
2	637158	KIT-COVER ASSY-BURNER BOX	X	X
3	61692222	ELECTRODE-SPARK/SENSE	X	X
	637138	KIT-SPARK/SENSE ELECTRODE REPLACEMENT KIT	X	X
4	638144	KIT, SERCICE BURNER ORIFICE ADAPTER	X	X
5	633726	GAS VALVE-SOLENOID	X	X
6	628993	BRACKET-MOUNTING/GAS VALVE	X	X
7	636812	BURNER TUBE	X	X
9	628677	COVER-POWER BOARD/LARGE	X	X
11	637082	POWER BOARD KIT	X	X
13	628674	BASE-POWER BOARD/LARGE (USE 637160)	X	X
	637160	KIT-SERV-POWER BOARD BASE REPLACEMENT	X	X
14	620240	THERMOSTAT-IM HEATER ASSY	X	X
15	621755	CORD-AC POWER/ICE MAKER/WHITE	X	X
16	61554422	CORD-AC POWER/BLACK	X	X
17	624516	WATER VALVE-DISPENSER/DUAL PORT		X
	633325	KIT-WATER VALVE-SINGLE PORT (Use 638289)	X	
	638289	KIT -SERVICE WATER VALVE SINGLE PORT	X	
NS	625856	WATER VALVE/HEATER ASSY-DISPENSER		X
18	626802	WIRE-JUMPER-WIRE HARNESS/DISPENSER		X
19	626804	HEATER-WATER VALVE/DISPENSER		X
20	622991	NUT-COMPRESSION/PLASTIC/WATER VALVE FITTING/IM	X	X
21	625880	NUT-COMPRESSION 5/16”/DISPENSER		X
22	624503	BRACKET-WATER VALVE/DISPENSER		X

No Longer Available

NS NOT SHOWN

WATER DISPENSER PARTS - 2118 SERIES



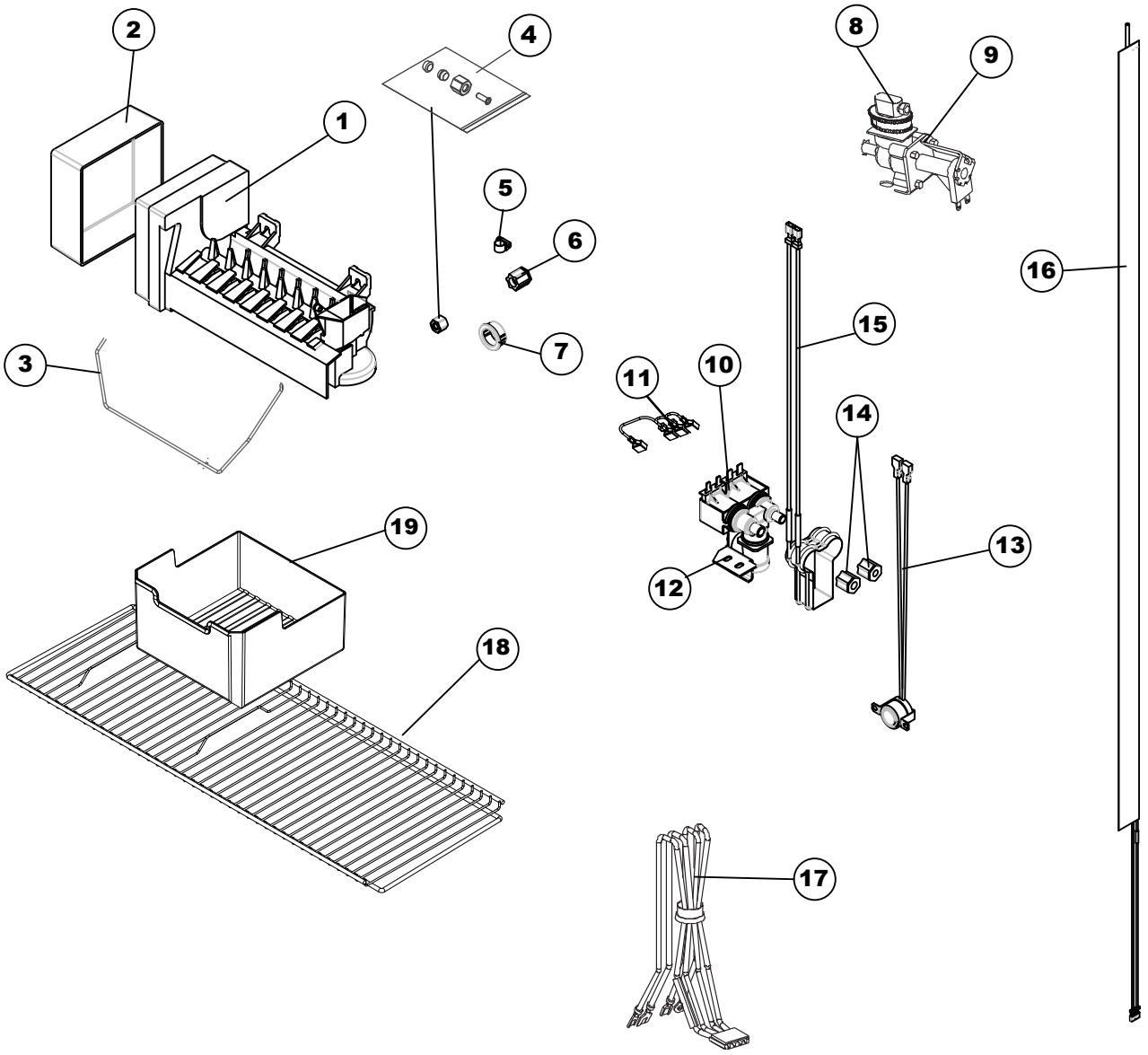
WATER DISPENSER PARTS- 2118 SERIES

NO.	PART #	DESCRIPTION	2118 PANEL	2118 WRAP
1	629486	BACKSPLASH ASSY	X	X
	627570	BACKSPLASH/CLIP ASSY (USE 635687)	X	X
	635687	BACKSPLASH/CLIP ASSY	X	X
2	618182	SPRING-COMPRESSION	X	X
3	624391	PADDLE	X	X
4	625241	DRAIN GRID	X	X
5	625385	DRIP CUP-INSIDE	X	X
6	625366	DRIP TRAY-OUTSIDE	X	X
7	637067	CONNECTOR-UNION ELBOW	X	X
8	636932	DISPENSER REEL ASSY- 2118	X	X
9	638164	CONNECTOR-5/16" UNION	X	X
10	625879	WATER TUBE/HEATER ASSY	X	X
11	626802	JUMPER-WIRE HARNESS (USE 637168)	X	X
	637168	KIT- SERV-IMD JUMPER WIRE HARNESS	X	X
12	637164	KIT-WATER VALVE-DUAL PORT	X	X
13	626804	HEATER-WATER VALVE	X	X
	625856	WATER VALVE/HEATER ASSY (NO. 13 AND NO. 14)	X	X
14	624503	BRACKET-WATER VALVE	X	X
15	629401	HEATER-WATER LINE (USE 637170)	X	X
	637170	KIT-SERV-DISP WATER LINE HEATER REPLACEMENT	X	X
16	628827	TRIM PANEL-PANEL DOORS	X	
	628635	TRIM PANEL-WRAP DOORS		X
17	628565	HOUSING	X	X
18	625880	NUT-COMPRESSION 5/16"	X	X
19	628567	WATER DISPENSER BRACKET ASSY	X	X
20	626820	SPIGOT	X	X
21	627143	BOARD-LED	X	X
22	628916	RING-RETAINING	X	X
23	628578	PLUNGER	X	X
24	625006	FASTENER-LED BOARD	X	X
25	628566	BRACKET-WATER DISPENSER	X	X
26	624574	SWITCH (USE 637172)	X	X
	637172	KIT-SERV-DISP SWITCH REPLACEMENT	X	X
27	625882	KIT-IM TUBE FITTINGS (COMBINATION OF A, B, C, & D)	X	X
A	61692622	SLEEVE-BALL/.25"/TUBE COMPRESSION RING/BRASS	X	X
B	622846	NUT-BRASS/GARDEN HOSE ADAPTER	X	X
C	623181	SLEEVE-BALL/.25"/TUBE COMPRESSION RING/PLASTIC	X	X
D	622835	INSERT-BRASS/.40" OEM WATER LINE/IM	X	X
NS	630248	DOOR LINER WITH HANDLE/LOWER/LH/PANEL	X	
NS	630253	DOOR LINER WITH HANDLE/LOWER/LH/WRAP/DISP/SS		X
NS	63035401	DOOR LINER WITH HANDLE/LOWER/LH/WRAP/DISP/WPM		X

PART IS NO LONGER AVAILABLE

NS - NOT SHOWN

ICE MAKER PARTS - 2118 SERIES



ICE MAKER PARTS - 2118 SERIES

NO.	PART #	DESCRIPTION	NON DISPENSER (IM)	WITH DISPENSER (IMD)
1	637582	KIT-ICE MAKER	X	X
2	61656822	COVER-FRONT/ICE MAKER	X	X
3	61656922	SHUT OFF ARM/ICE MAKER	X	X
4	623182	KIT-OEM WATER TUBE FITTINGS (COMBINATION OF A, C & D)	X	
	625882	KIT-OEM WATER TUBE FITTINGS (COMBINATION OF A, B, C, & D)		X
A	61692622	SLEEVE-BALL/.25"/TUBE COMPRESSION RING/BRASS	X	X
B	622846	NUT-BRASS/GARDEN HOSE ADAPTER		X
C	623181	SLEEVE-BALL/.25"/TUBE COMPRESSION RING/PLASTIC	X	X
D	622835	INSERT-BRASS/.40" OEM WATER LINE/IM	X	X
5	61690822	CLAMP-TUBING/IM	X	X
6	622991	NUT-COMPRESSION/PLASTIC/WATER VALVE FITTING/IM	X	X
7	61541422	BUSHING-SNAP	X	X
8	61679622	GARDEN HOSE ADAPTER-STRAIGHT/IM	X	
9	633325	KIT-WATER VALVE-SINGLE PORT (USE 637140)	X	
	637140	KIT-SERVI-WATERVALVE-SINGLE PORT	X	
10	637164	KIT-WATER VALVE-DISPENSER/DUAL PORT (USE 637166)		X
	637166	KIT-SERV-IMD-WATER VALVE/HEATER REPALCEMENT		X
11	626802	JUMPER-WIRE HARNESS	X	X
12	624503	BRACKET-WATER VALVE		X
13	620240	THERMOSTAT-IM HEATER ASSY	X	X
14	625880	NUT-COMPRESSION 5/16"		X
15	626804	HEATER-WATER VALVE		X
16	637142	IM WATER TUBE/HEATER ASSY KIT	X	
	636972	WATER TUBE/HEATER ASSY/FOR ICE MAKER/DISPENSER		X
17	636950	WIRING HARNESS-ICE MAKER (USE 637147)	X	X
	637147	KIT-SERV- ICE MAKER WIRE HARNESS	X	X
19	619007	BIN-ICE/CRISPER/CLEAR/WDL/SDL	X	X
NS	621755	CORD-AC POWER/ICE MAKER/WHITE (NOT SHOWN)	X	X

NS = NOT SHOWN

NO LONGER AVAILABLE

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www.myrvworks.com

You can find more RV service manuals here:

www.myrvworks.com/manuals

Over the years of running a mobile RV repair service, having a dedicated place to access service manuals for all the different appliances and components found on RVs was something that I always had a desire to create.

I hope this resource makes your RV repairs easier, as it has mine, but please be careful and follow proper safety practices when attempting to repair your own RV.

If in doubt, please consult with a professional RV technician!

DARREN KOEPP - OWNER, MY RV WORKS, INC.

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